

APMF/PUR/2K19/170

09th Aug 2021

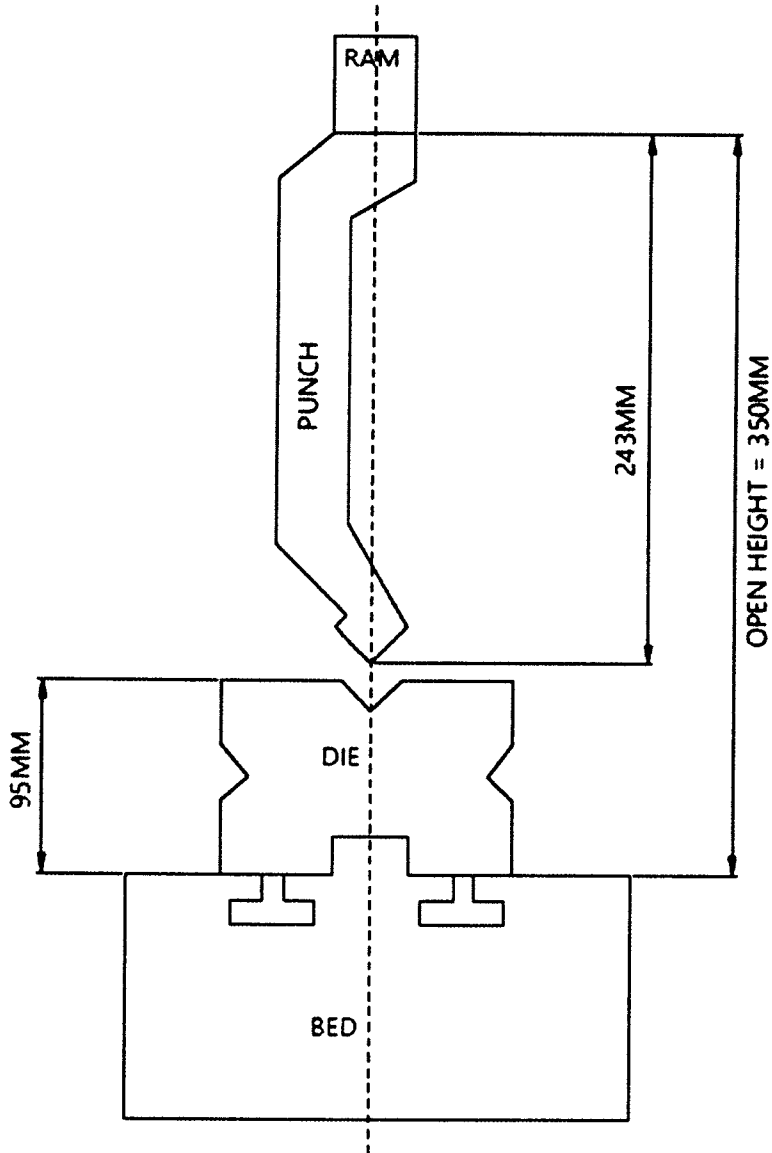
CORRIGENDUM

With reference to our Tender ID No. 2021_CSIR_82286_1 released on 20-July-2021 towards Procurement of CNC Servo Hydraulic Press Brake with Accessories, the below Technical spec is added:-

Existing		Amended to
Chapter/ Sr. No.	Description as per Tender Document/Specification	Clarification
Chapter 4 Title	<u>Specifications and Allied Technical Details for Hydraulic Power Pack (HPP)</u>	The Title to be read as: <u>Specifications and Allied Technical Details for CNC Servo Hydraulic Press Brake</u>
PART B: Technical Clarifications:		
The Technical specifications has not been changed. However, the clauses are explained in detail for better understanding of the specification.		
Chapter 4/ Sl. No. 4.2	<u>Detailed Technical Specification (including the list of spares):</u>	The list of Spares are to be quoted. Please refer Sl. No. L, Chapter 4
Chapter 4/ Sl. No. 4.2 (B 4)	Suitable Electrical Cabinet equipped with air conditioning unit (if required) shall be provided which shall operate at the environmental temperature of 50°C Max.	The word "Required" refers to the supply of a suitable Electrical cabinet. This unit (electrical cabinet) shall operate at the Environmental temperature of 50°C Max. Air conditioning unit for the electrical unit shall to be supplied only if it is required.
Chapter 4/ Sl. No. 4.2 (C 7)	Open Height - 350mm or more	The Open Height of 350mm or more is calculated as follows: 1. Punch ht: 243mm 2. Die Height is 95mm 3. (Sl. No.1 + Sl. No.2) = 338mm 4. 338mm + 4mm sheet thickness = 342 mm 5. Hence, the Open height is considered as 350mm or more. This is our calculation for arriving at the OPEN HEIGHT value of 350mm. The holder is part of the Press and hence its height is not considered. Refer the Sketch "ANNEXURE – 1A"
Chapter 4/ Sl. No. 4.2 (N 1)	PROVE OUT COMPONENTS AT SUPPLIER'S PLACE: The vendor shall fabricate 1(One) sets of the components as per the drawings enclosed in ANNEXURE-2 . All the necessary tooling/Jigs and Raw material required for Proving out the components shall be arranged by the Vendor	The Components as mentioned in the ANNEXURE-2 shall be fabricated – 1 set as part of the prove out. a. The necessary tooling/Jigs and Raw material required for Proving out the components shall be arranged by the Vendor b. This is not included in the scope of machine supply.


10/9/21

SKETCH EXPLAINING THE OPEN HEIGHT OF PRESS BRAKE
ANNEXURE - 1A



All other terms and conditions of the tender document remains the same.


10/19/21
Stores & Purchase Officer