File No.: NAL/PUR/ACD/254/24(S)

Tender ID: GEM/2025/B/6088609

PROCEEDINGS OF THE PRE-BID CONFERENCE HELD ON ...09-APRIL-2025... THROUGH WEBEX TOWARDS "SUPPLY OF CARBON FIBER REINFORCED PLASTIC MOULD – REAR FUSELAGE TOP SKIN USING RESIN INFUSION PROCESS"

Date: 15/04/2025

The Pre-bid Conference was held and the following T&PC members attended the meeting: -

Sl. No.	. Name & Designation		Role	
··	Dr. G. Balamurugan	Chief Scientist	Chairman	
_ 2	Dr.Achuthan C Pankaj	Chief Scientist	Member / Alt. Chairman	
3	Mr. J. Dhayanidhi	Chief Scientist	Member	
4	Mr. Dilip Kumar Sahu	Sr. Technical Officer-3	Member	
5	Ms. Rashmi Hundekari	Chief Scientist	PD-SARAS Member	
6	Mr. Siddeshwar	Sr.Principal Scientist	Specialist Member	
7	Mr. V. Mukesh	Principal Scientist	Specialist Member	
8	Mr. D. Thulasi Durai	Sr.Principal Scientist	Member - Convener (TSC)	
9	Mr. Gaddikeri Kotresh	Chief Scientist	Project Leader	
10	COA or his/her representative		Member	
11	COFA or his/her representative		Member	
12	CoSP or his representative		Convener (T&PC)	

The list of Prospective bidders who attended the Pre-bid Conference is as per Annexure-I.

At the outset, the Chairman welcomed all the Members and the representatives of the Bidders and briefed in general the scope of the Project. The Indenting Officer to read out the clarification sought by the bidders and the replied there to as detailed in Annexure-II (Part A: Technical Clarification and Part B: Commercial Clarification, if any).

The representatives present were satisfied with the replies given and it was informed that the corrections / additions / clarifications given, as discussed during the Pre-Bid Conference would be hosted on the CPP portal/website of CSIR-NAL and all prospective bidders are required to take cognizance of the proceedings of the Pre-Bid Conference before formulating and submitting their bids as stipulated in bidding Documents.

The meeting ended with a vote of thanks to the Chair.

O8P Convener-TPC	CoFA Member-Finance & Accounts	COA Member- Admin
Not A Hended. Mr. J. Dhayanidhi Member	Mort Arrended Dilip Kumar Sahu Member	Ms. Rashmi Hundekari Chief Scientist
Specialist Member	Not Attended Specialist Member	(TO/Convener (TSC)
Project Leader	να Α (CENDE), Dr. Achuthan C Pankaj Member / Alt Chairman	Dr. G. Balamurugan Chairman-T&PC (S)

CSIR-NATIONAL AEROSPACE LABORATORIES BENGALURU - 560 017

TENDER ID:

GEM/2025/B/6088609

ANNEXURE - I

TENDER NO.:

NAL/PUR/ACD/254/24-S

DATE & TIME:

9-Apr-25

VENUE:

THROUGH WEBEX

Pre-Bid Conference for Supply of Carbon Fiber Reinforced Plastic Mould – Rear Fuselage Top Skin Using Resin Infusion Process

ATTENDANCE SHEET - T&PC MEMBERS

SI. No.	Name		Signature	
1	Dr. G. Balamurugan	Chairman -T&PC	911	
2	Dr.Achuthan C Pankaj	Member / Alt. Chairman	MIT ATTENDED	
3	Mr. J. Dhayanidhi	Member	MA YELDED	
4	Mr. Dilip Kumar Sahu	Member	MIL YLLENDED	
5	Ms. Rashmi Hundekari	PD-SARAS	O shoral	
6	Mr. Siddeshwar	Specialist Member	Lead Sol on a March	
7	Mr. V. Mukesh	Specialist Member	MT ATTENOES	
8	Mr. D. Thulasi Durai	Member- Convenor -TSC	022	
9	Mr. Gaddikeri Kotresh	Project Leader	CHATTER TON	
10	COFA or his/her representative	Member		
11	COA or his/her representative	Member		
12	CoSP or his representative	Convenor (T&PC)	Mrs.	

NATIONAL AEROSPACE LABORATORIES BENGALURU - 560 017

ANNEXURE - I

TENDER ID:

GEM/2025/B/6088609

TENDER NO.:

NAL/PUR/ACD/254/24-S

DATE & TIME:

9-Apr-25

VENUE:

THROUGH WEBEX

Pre-Bid Conference for Supply of Carbon Fiber Reinforced Plastic Mould – Rear Fuselage Top Skin Using Resin Infusion Process

Si. No.	Name of the Firm	Name & Designation of Representative	E-tender Registration (Yes/No)	Email ID
1	M/s. Indutch	Mr. Kartik Oza		kartik.oza@induteh.in
2	M/s. Composite Tomorrow	Mr. Archal Shah		archal.shah \widehat{g} compositestomorrow.com
3	M/s. Gopalan Aerospace	Mr. KARTHIKEYAN		karthikeyan.v@gopalanaerospace.com
4	M/s. Cingularity	Mr. Samuel		sam@cingularity.in
5	M/s. ARP Tech	Mr. Nagarju		nagaraju.m @arptech.org
6				
7				
8				
9				
10				

CSIR-NATIONAL AEROSPACE LABORATORIES BENGALURU

TECHNICAL QUERIES & CLARIFICATION

Tender Id

: GEM/2025/B/6088609

Tender No.

: NAL/PUR/ACD/254/24-S

Item Description

: Supply of Carbon Fiber Reinforced Plastic Mould – Rear Fuselage Top

Skin Using Resin Infusion Process

Skin Using Resin Infusion Process			
Sino	Company	Query / Clarification Sought	Clarification/Amendment
		Regarding back structure tube	It is mentioned in Sketch with
		dimensions and number of tubes	all details Refer Figure-4
1	M/s, Indutch	Vendor asked for instead of DMA Tg test we have DSC Tg test so is it ok	1) It has been clarified, though Vendor only supply DSC Test report, NAL independently will do DMA based Tg test 2) Also Vendor can take third party support to perform DMA Tg Test Clarified as per 4.2.9 Phase-1
2	M/s, Composite Tomorrow	Regarding backup structure ribs thickness and no of ribs	Clarified as 8mm as per the Sketch attached Refer Figure-5
3	M/s, Cingularity	Tolerance of master model and Mould/Tool	Clarified as +/-0.5mm for Master Model & +/-0.7mm for the Mould/Tool as per Sketch Refer Figure-4 & 6
4	M/s, Composite Tomorrow, M/s, Gopalan Aerospace, M/s, Cingularity, M/s, ARPTech	Regarding Operating Condition/temperature of Resin to be used	Clarified that Resin Tg should be minimum 185 Degree C for Autoclave Environment at 7 bar pressure as per cure cycle Refer-4.1
	M/s,	Sample of 400 mm * 400mm test	Yes it is mandatory as per
5	Gopalan	laminate to be supplied by vendor for	Acceptance Test Plan(ATP)
	Aerospace	evaluation after placement of PO	Refer 4.29 Phase-I

Signature of Indentor

Signature of Project Leader